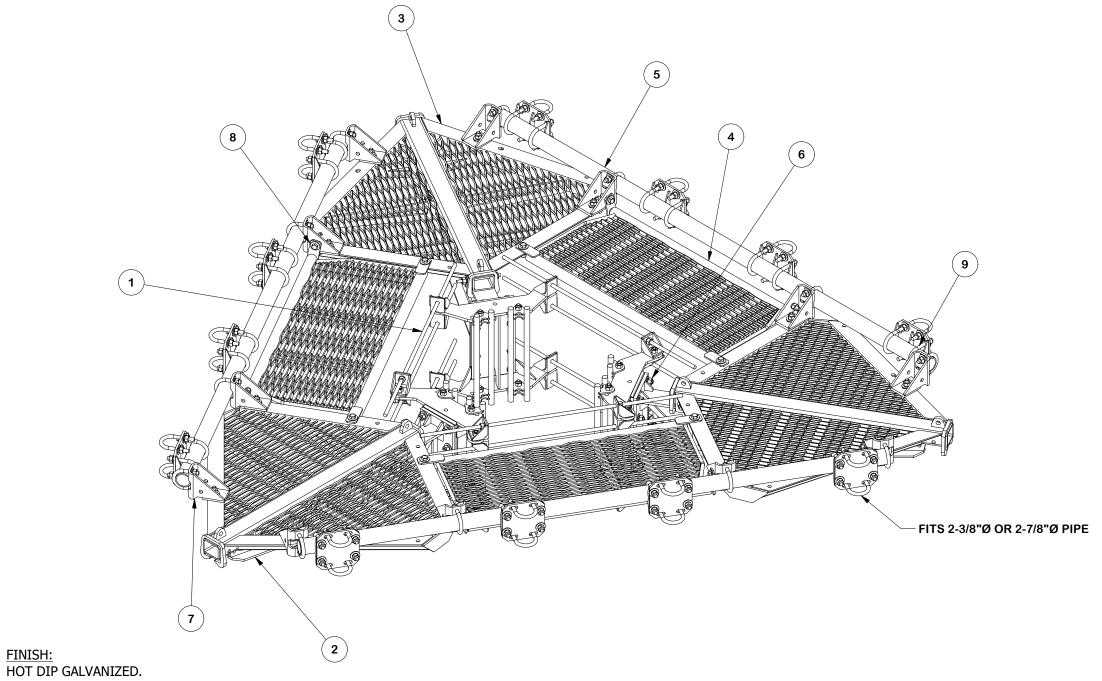
ITEM	QTY	PART NO.	LENGTH	UNIT WT.	NET WT.		
1	1	FLX3-HD		FLEXIBLE RING MOUNT 3-SIDED HEAVY DUTY ASSEMBLY		378.00	378.00
2	3	X-LPP-SA10		TRUSS ARM WELDMENT FOR 8' AND 10' LOW PROFILE PLATFORMS		99.32	297.97
3	3	X-LPP-CW		LOW PROFILE PLATFORM CORNER WELDMENT		198.75	596.26
4	3	X-LPP-W10		WALKWAY FOR 10' LOW PROFILE PLATFORM		60.60	181.81
5	3	P30108		2-7/8" O.D. X 108" SCH. 40 PIPE (A53 Gr.B Fy=35 ksi min.)	108 in	52.32	156.95
6	3	LPPSA-HW	P-LPPSA-HW	TRUSS ARM CONNECTION HARDWARE		4.14	12.43
7	3	FCWHW	P-FCWHW	FORTRESS CORNER WELDMENT HARDWARE KIT		42.93	128.79
8	3	FWW-HW	P-HWW-HW	FORTRESS WALKWAY HARDWARE KIT		7.63	22.88
9	12	SCX3-FR-K	P-SCX3-FR	2-3/8" / 2-7/8" TO 2-3/8" / 2-7/8" HD CROSSOVER KIT		17.53	210.40
						TOTAL WT. #	1985.49



FINISH:

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ( $\pm$  0.030") DRILLED AND GAS CUT HOLES ( $\pm$  0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES ( $\pm$  0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE  $\pm$  1/2 DEGREE ALL OTHER MACHINING ( $\pm$  0.030") ALL OTHER ASSEMBLY ( $\pm$  0.060")

CPD NO. DRAWN BY

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT

WITH WALKWAYS

# A valmont V COMPANY

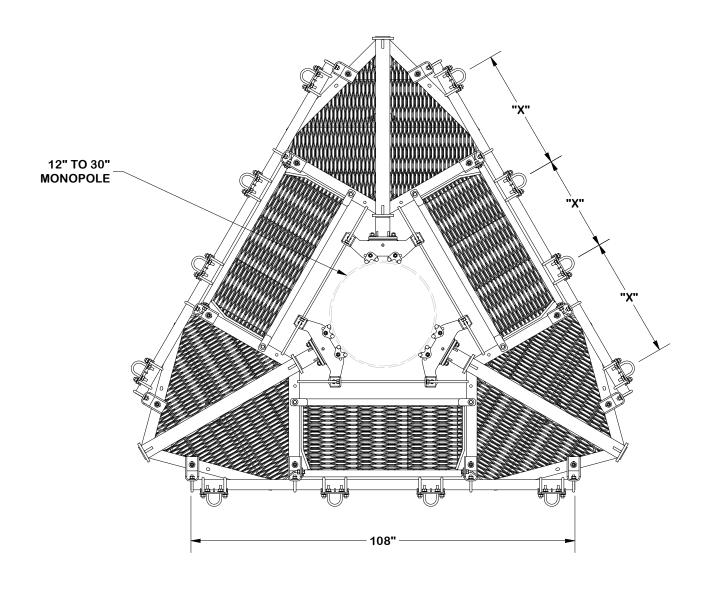
Engineering Support Team: sp1engineering@valmont.com

PAGE OF 12

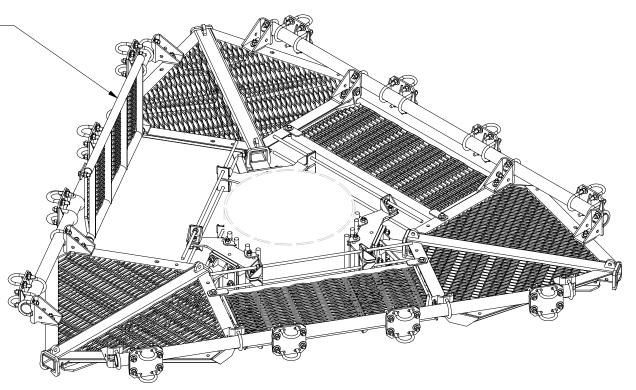
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PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

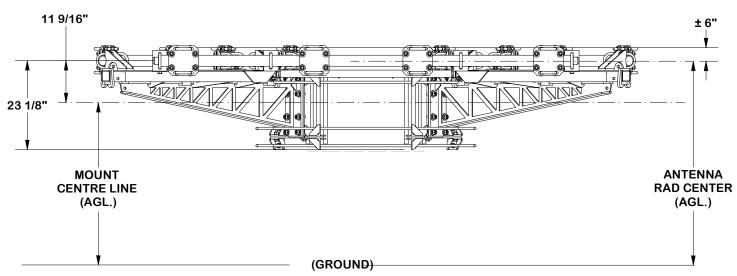
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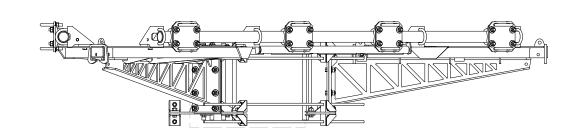
ENG. APPROVAL PART NO. FX3P-8W 2/3/2025 ADB CLASS SUB DRAWING USAGE CHECKED BY DWG. NO. FX3P-8W **CUSTOMER** 87 02



TO GAIN ACCESS
ALL WALKWAYS OPEN
WITH REMOVAL OF
TWO INSIDE BOLTS







### **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030")
ALL OTHER ASSEMBLY (± 0.060")

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

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DESCRIPTION

87

02

# 8' FLEX FORTRESS™ TRI-PLATFORM MOUNT WITH WALKWAYS



A valmont \* COMPANY

Engineering Support Team: sp1engineering@valmont.com

CPD NO.		DRAWN BY		ENG. APPROVAL							
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QD1			ADD	2/2/2025							
	SPI		ADB	2/3/2025							
	CI 466 6	IID	DEVMING	ISAGE	CHECKED BY						

**CUSTOMER** 

PART NO.

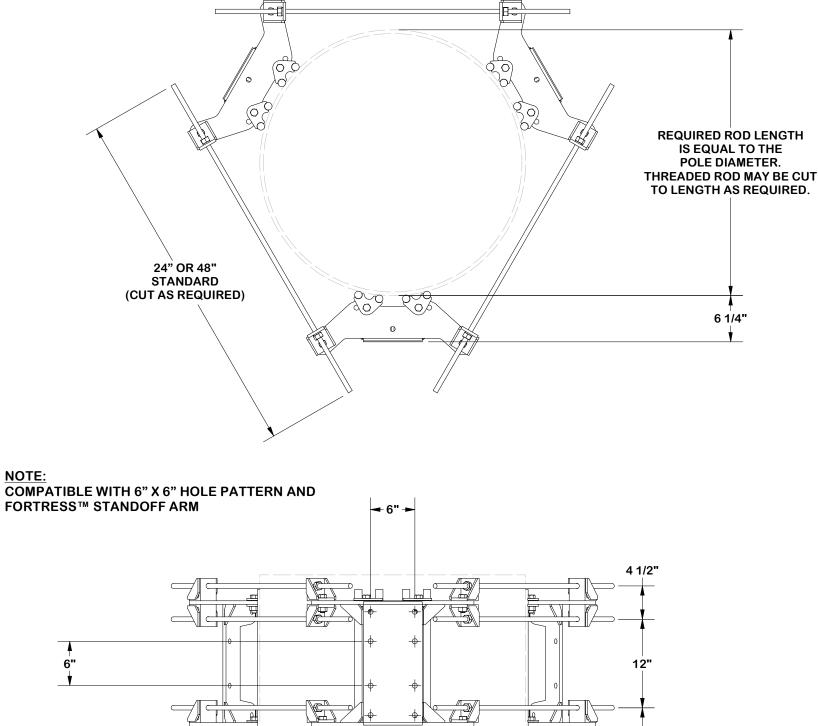
FX3P-8W

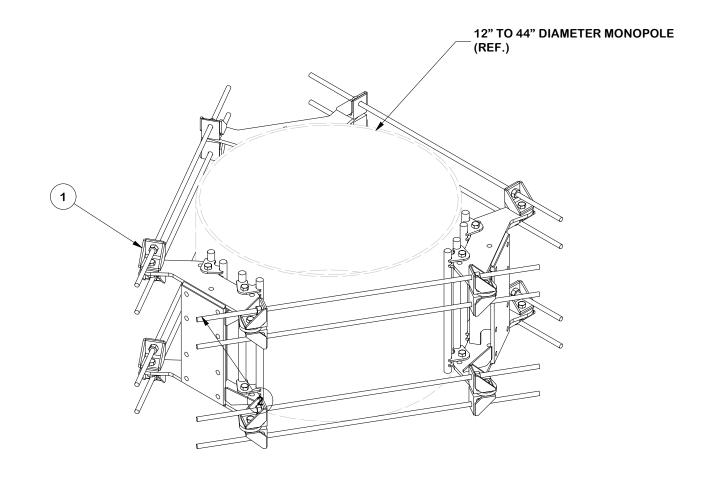
DWG. NO.

FX3P-8W

OF 12

**PARTS LIST HEAVY STAMP** ITEM QTY PART NO. BOX NO. PART DESCRIPTION UNIT WT. NET WT. PART NUMBER P-FLX-HDSS FLX-HDSS FLEXIBLE RING MOUNT HEAVY-DUTY SINGLE SECTOR ASSEMBLY 98.32 294.97 2 P-HDRM-HW **FLEXIBLE RING MOUNT HARWARE KIT** 3 HDRM-HW 27.68 83.03 TOTAL WT.# 378.00





NOTE: FOR INSTALL ON UN-REINFORCED **OPEN SECTIONS INSTALL 30" BELOW TOP** OF POLE TO TOP FLANGE OR AS EOR **DIRECTS** 

FINISH: HOT DIP GALVANIZED.

NOTE:

### **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES  $(\pm~0.030")$  DRILLED AND GAS CUT HOLES  $(\pm~0.030")$  - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT **WITH WALKWAYS** 

A **valmont COMPANY** 

Engineering Support Team: sp1engineering@valmont.com

				-			
Α	CHANGED KITS	SP1	ADB	12/12/2024			
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE			
REVISION HISTORY							

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS
PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF
INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONS

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DESCRIPTION

SUB

02

CPD NO.

DRAWN BY ENG. APPROVAL 2/3/2025 ADB DRAWING USAGE CHECKED BY

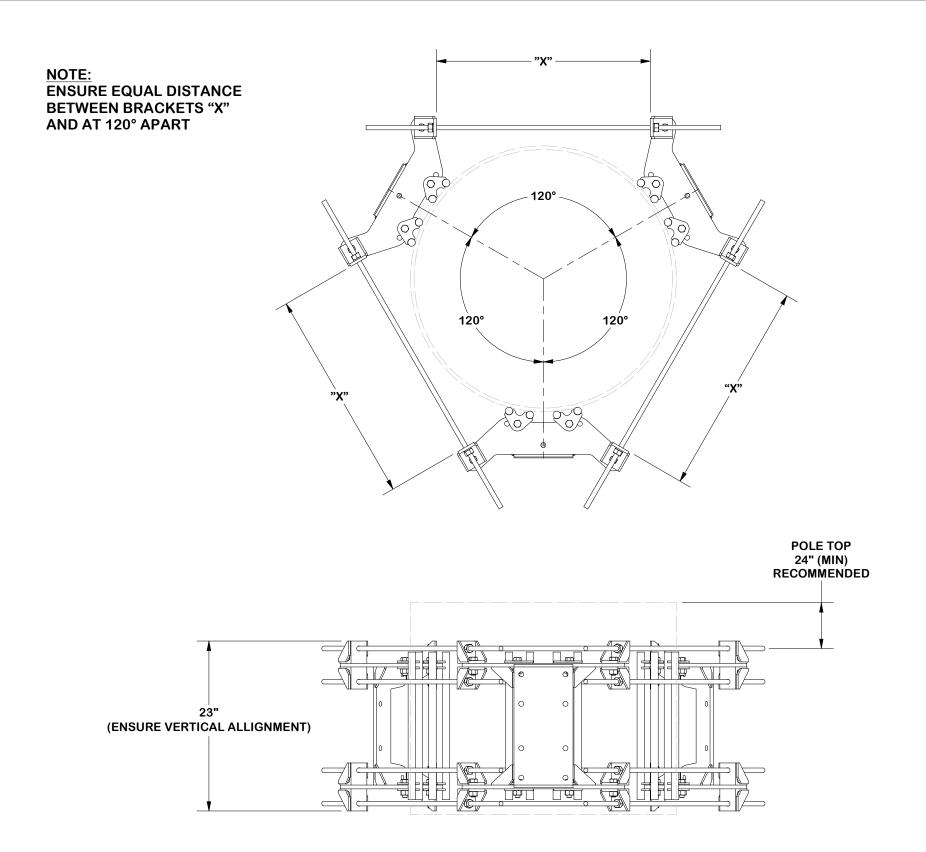
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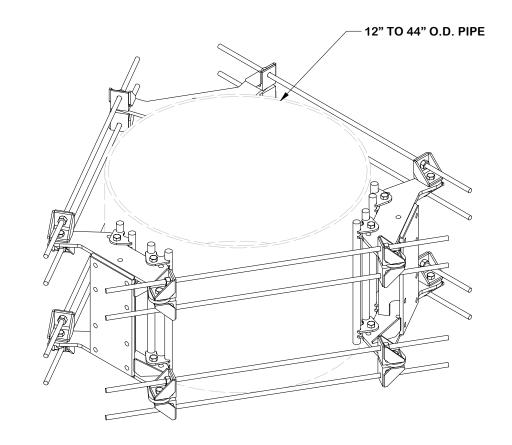
PART NO.	FLX3-HI
DWG NO	

FX3P-8W

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12





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DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030")

ALL OTHER ASSEMBLY (± 0.060")

# DESCRIPTION

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT **WITH WALKWAYS** 



Engineering Support Team: sp1engineering@valmont.com

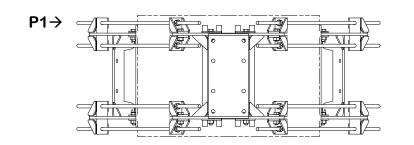
PAGE OF 12

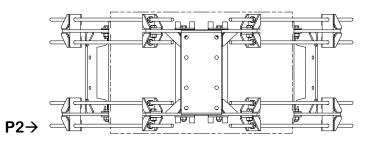
Α	CHANGED KITS	SP1	ADB	12/12/2024			
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE			
REVISION HISTORY							

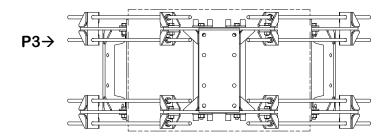
-	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS					
•	FATENT INFORMATION. WWW.SITEFROT.COM/FATENTS					
	PROPRIETARY NOTE:					
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	VALMONT INDUSTRIES IS STRICTLY PROHIBITED.					

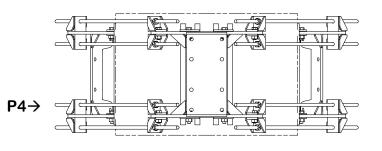
CPD NO. DRAWN BY		ENG. APPROVAL	PART NO.			
SF	21	ADB	2/3/2025			FLX3-HD
CLASS	SUB	DRAWING	USAGE	CHECKED BY	DWG. NO.	
87	02	cus	TOMER			FX3P-8W

# **INSTALL ORDER**

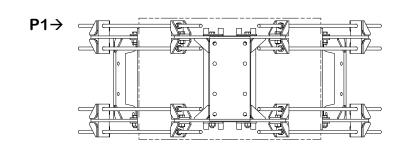


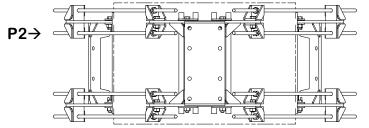


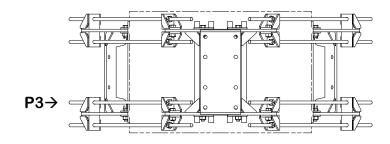


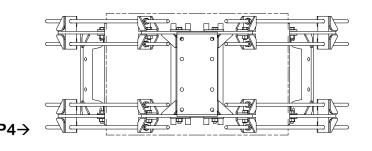


# **INITIAL TIGHTENING**

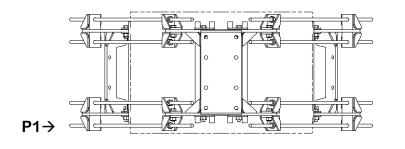


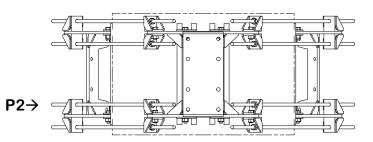


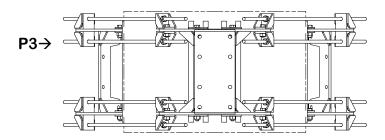




## **FINAL TIGHTENING**

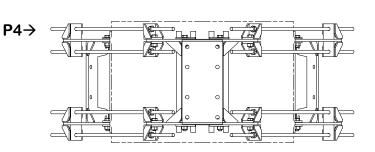






DESCRIPTION

SP1



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TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

**WITH WALKWAYS** CPD NO. DRAWN BY

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT



Engineering Support Team: sp1engineering@valmont.com

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Α	CHANGED KITS	SP1	ADB	12/12/2024				
REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE				
REVISION HISTORY								

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

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CLASS SUB 02

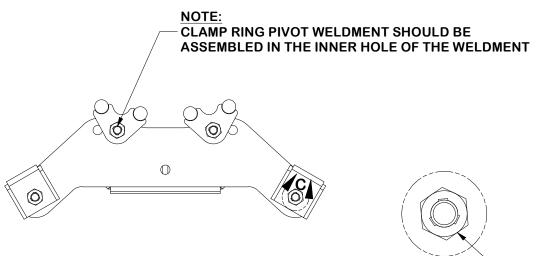
2/3/2025 **ADB** DRAWING USAGE **CUSTOMER** 

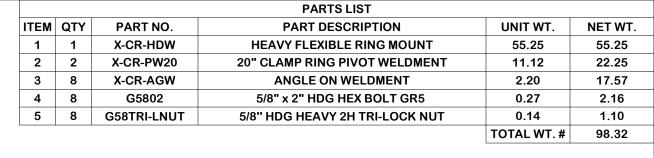
ENG. APPROVAL **CHECKED BY** 

A **valmont** T COMPANY PART NO.

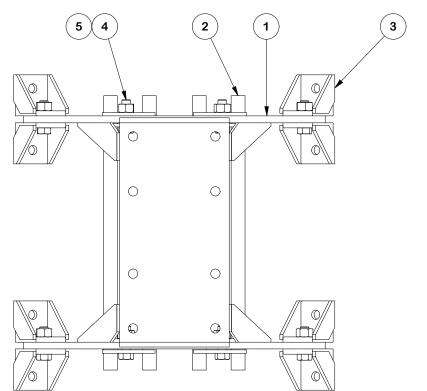
DWG. NO.

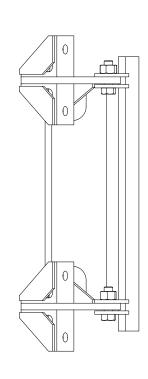
FLX3-HD FX3P-8W













TOLERANCE NOTES	DI
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")	
	CPE
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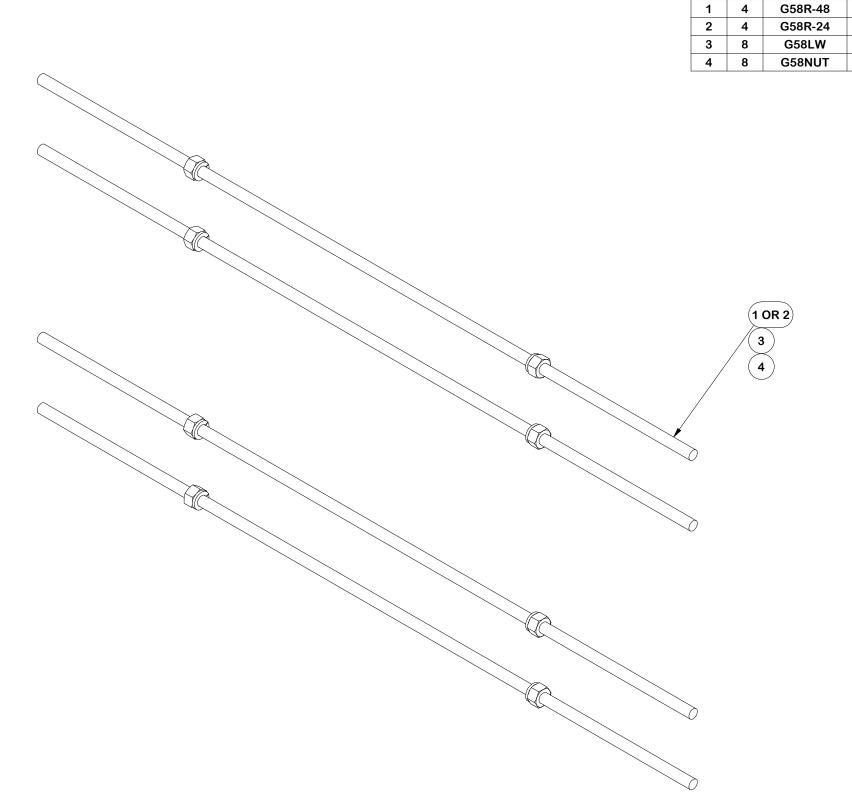
DESCRIPTION

# 8' FLEX FORTRESS™ TRI-PLATFORM MOUNT WITH WALKWAYS



Engineering Support Team: sp1engineering@valmont.com

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CPD N	0.	DRAWN BY	ENG. APPROVAL	PART NO.	_ a		
SF	21	ADB 2/3/2025		FLX-HDSS	<u></u>		
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	'		
87	02	CUSTOMER		FX3P-8W	_		



<u>FINISH:</u> HOT DIP GALVANIZED.

### **TOLERANCE NOTES**

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ALL OTHER ASSEMBLY (± 0.060")

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT WITH WALKWAYS



**PARTS LIST** 

UNIT WT.

4.39

2.22

0.03

0.13

TOTAL WT.#

NET WT.

17.56

8.87

0.21

1.04

28.30

PART DESCRIPTION

5/8" X 48" GALV THREADED ROD

5/8" X 24" THREADED ROD (HDG.)

5/8" HDG LOCKWASHER

5/8" HDG HEAVY 2H HEX NUT

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ı	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS
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PROPRIETARY NOTE:
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	CPD NO.		DRAWN BY		ENG. APPROVAL
SP1		21	ADB	2/3/2025	
	CLASS	SUB	DRAWING U	SAGE	CHECKED BY

**CUSTOMER** 

DESCRIPTION

02

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ITEM QTY

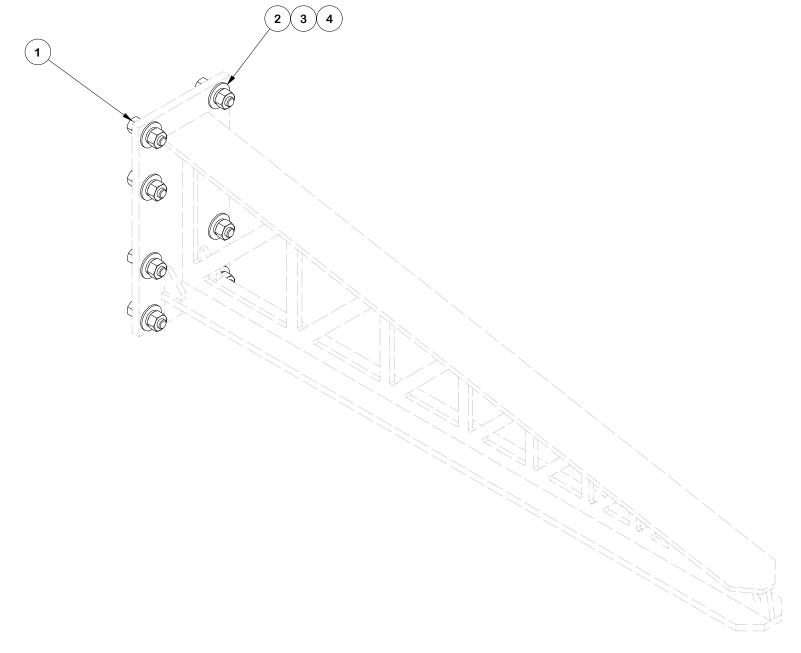
PART NO.

PART NO.	HDRM-HW
DWG. NO.	

FX3P-8W

OF 12

PARTS LIST							
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.	
1	8	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	2.33	
2	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56	
3	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21	
4	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04	
					TOTAL WT. #	4.14	



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#### DESCRIPTION

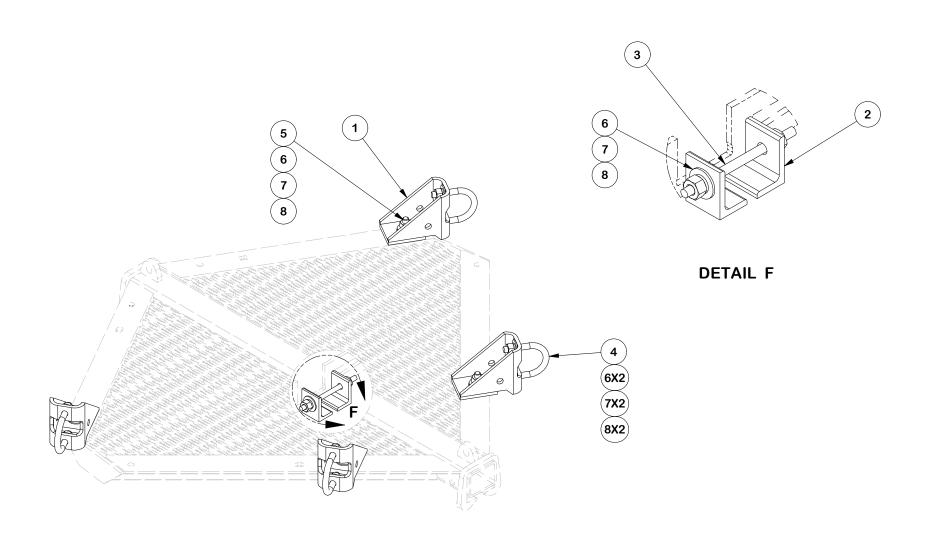
# 8' FLEX FORTRESS™ TRI-PLATFORM MOUNT WITH WALKWAYS

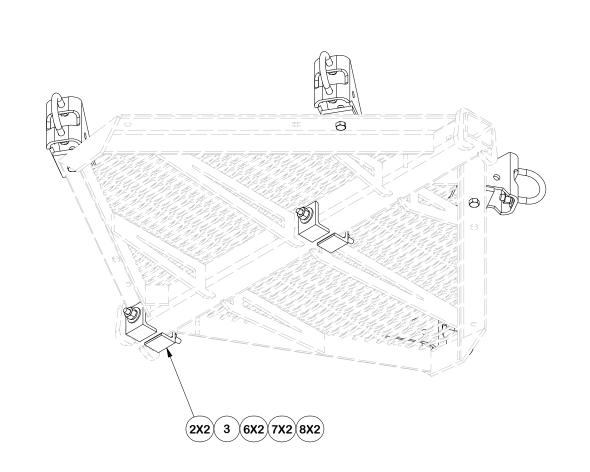


Engineering Support Team: sp1engineering@valmont.com

CPD NO.		DRAWN BY ENG. APPROVAL		PART NO. $\infty$	5		
SF	21	ADB 2/3/2025		LPPSA-HW g	PA		
CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	GE		
87	02	CUSTOMER		FX3P-8W			

		PARTS LIST								
	ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.			
	1	4	X-LPP-PC	FACE PIPE CONNECTION BRACKET FORTRESS PLATFORM		7.01	28.04			
	2	4	X-LPP-A7	CORNER WELDMENT ATTACHMENT ANGLE	2 1/2 in	1.27	5.08			
	3	2	G12R-8	1/2" x 8" THREADED ROD (HDG.)		0.45	0.89			
	4	4	X-UB5304	5/8" X 3" X 4-1/4" X 2-1/2" U-BOLT	4 1/4 in	1.03	4.13			
	5	4	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	1.17			
	6	16	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	1.13			
	7	16	G58LW	5/8" HDG LOCKWASHER		0.03	0.42			
	8	16	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	2.08			
-						TOTAL WT.#	42.70			





### REPRESENTATION VIEW FOR **3-SIDED FORTRESS**

# **TOLERANCE NOTES** TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060") PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

8' FLEX FORTRESS™ TRI-PLATFORM MOUNT **WITH WALKWAYS** 

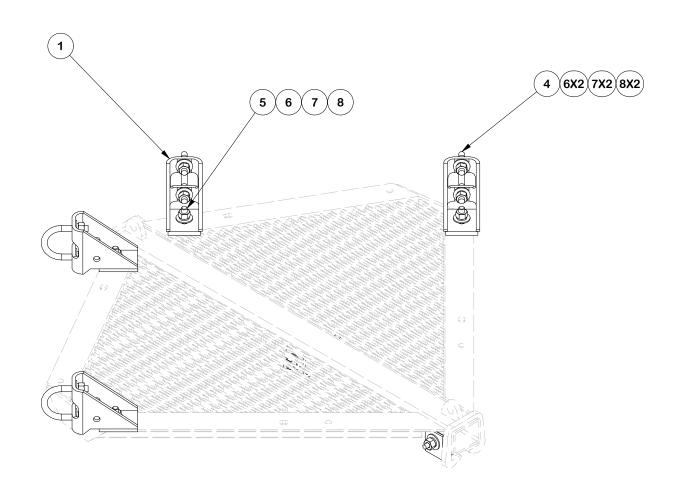


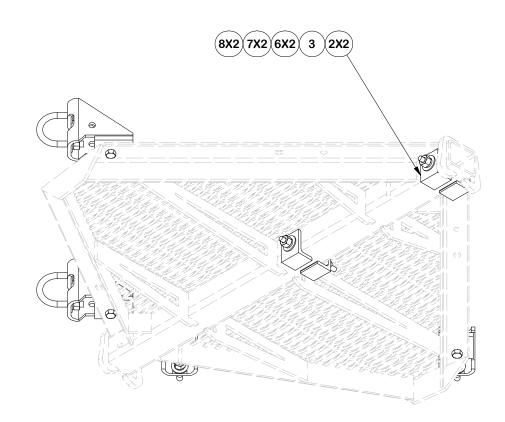
Engineering Support Team: sp1engineering@valmont.com

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	CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.
	SP1		ADB 2/3/2025		FCWHW
	CLASS	SUB	B DRAWING USAGE	CHECKED BY	DWG. NO.
「		02	CUSTOMER		FX3P-8W

### NOTE: FOR 4-SIDED ASSEMBLY, ONLY POSITION OF FACE PIPE CONNECTION BRACKET CHANGES





Engineering

Support Team: sp1engineering@valmont.com

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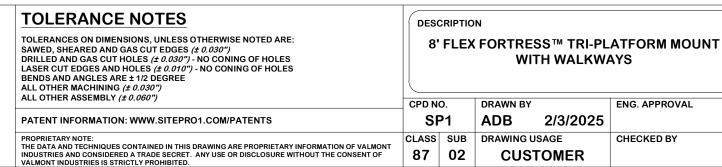
A valmont \* COMPANY

DWG. NO.

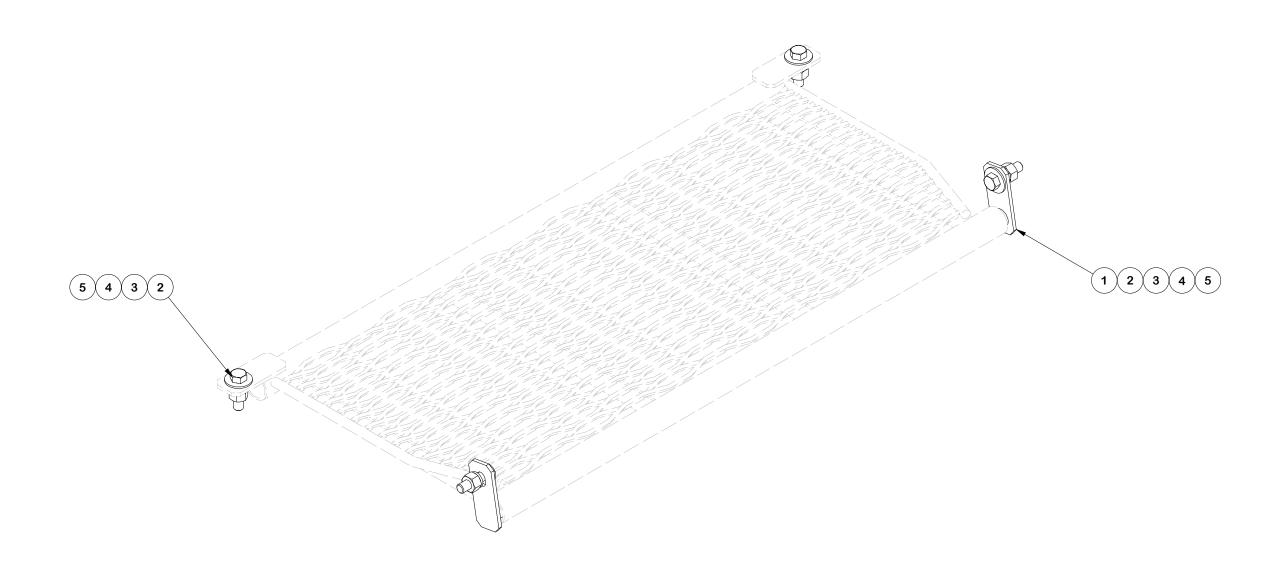
**FCWHW** 

FX3P-8W

# REPRESENTATION VIEW FOR 4-SIDED FORTRESS



PARTS LIST							
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.	
1	2	X-LPP-H	HINGE FOR LOW PROFILE PLATFORM WALKWAY		2.78	5.55	
2	4	G58214	5/8" x 2-1/4" HDG HEX BOLT GR5		0.29	1.17	
3	4	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.28	
4	4	G58LW	5/8" HDG LOCKWASHER		0.03	0.10	
5	4	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.52	
					TOTAL WT. #	7.63	



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DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS AND ANGLES ARE ± 1/2 (± 0.060") - NO CONING OF HOLES ALL OTHER MACHINING (± 0.030")

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

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#### DESCRIPTION

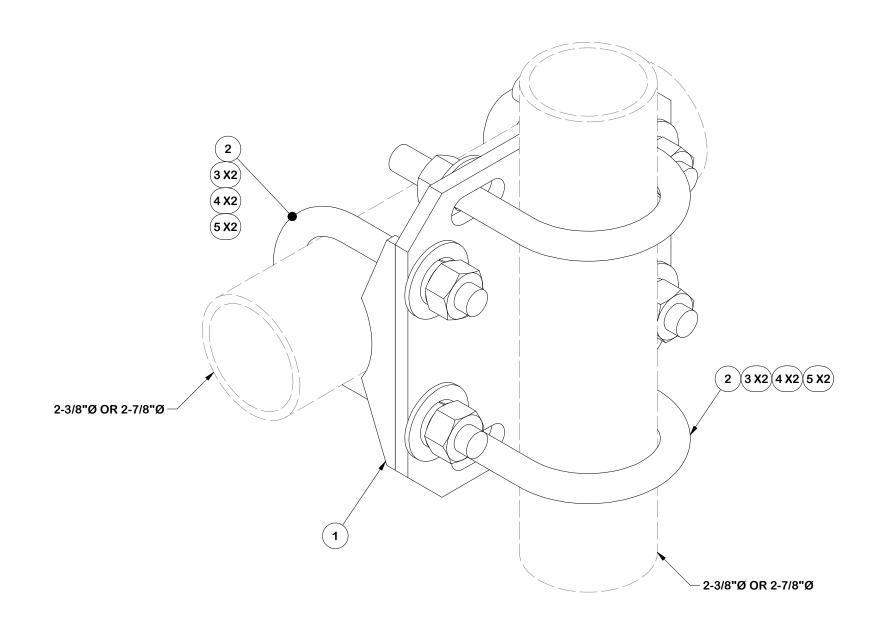
# 8' FLEX FORTRESS™ TRI-PLATFORM MOUNT WITH WALKWAYS



Engineering Support Team: sp1engineering@valmont.com

CPD NO.		Э.	DRAWN BY	ENG. APPROVAL	PART NO.			
SP1		Դ1	ADB 2/3/2025		FWW-HW	>		
	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	୮ ନା		
	87	02	CUSTOMER		FX3P-8W	כ		

	PARTS LIST							
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.		
1	1	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	6.61		
2	4	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT	5 1/4 in	1.22	4.87		
2	4	X-UB5258	5/8 X 2-5/8" X 4-1/2" X 2" U-BOLT	4 1/2 in	1.06	4.24		
3	8	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.56		
4	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21		
5	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04		
						17.53		



FINISH: HOT DIP GALVANIZED.

### **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ( $\pm$  0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES  $(\pm 0.010")$  - NO CONING OF HOLES BENDS AND ANGLES ARE  $\pm 1/2$  DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

### 8' FLEX FORTRESS™ TRI-PLATFORM MOUNT **WITH WALKWAYS**



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Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

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87	02	CUSTOMER		FX3P-8W	2		